



TECHNICAL SHEET H79

H79 SPRINT AIR WIDE

Acrylic Clearcoat UHS Fast

A) DESCRIPTION AND FIELDS OF APPLICATION:

Acrylic clear coat ultra high solid with a VOC less than 420 g/l. This Clearcoat is very fast drying and allows a polishing before 3.5 h. High gloss and beautiful finishes are other technical properties. Easy to use due to a very low viscosity of the clearcoat mixed with the hardener which is constant for 60 minutes.

Excellent adhesion on waterborne and on solvent-borne base coats; easy to apply and fast drying.

Standard 2004/42 states that the maximum VOC rating for this product in subcategory IIB(d) is 420 g/l. The VOC for this ready-to-use product is below 420g/l.

B) TECHNICAL DATA:

Composition:	Hydroxylated acrylic resins
Specific weight:	0.993 ± 0.03 kg/l
Available colours:	Neutral clear
Safety data:	See safety data sheet

C) SURFACE PREPARATION:



* Matt base coat for two coats of solvent-based paint.

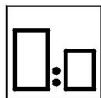
* Matt base coat for two coats of water-based paint.

D) CAUTIONS:

- * Comply with the application ratios.
- * Do not utilize the product at temperatures below 5°C.
- * Store in a cool and dry place..



E) PROCESSING:



2:1 hardener C63/C67/C68/C69 potlife > 60' at 20°C.



**No thinner.
15-16 " CF 4 at 20°C.**



**1,3-1,4 mm 2,5-3,5 bar
Apply a light coat followed by a full coat to obtain a final dry
thickness of 50 – 60 micron.**



**1,4-1,5 mm 3-4 bar
1+1/2 =50-60 micron**



5'-10'



**at 23°C: Drying Time: 3 h. Buffing Time: 4 h
at 60°C: Drying Time : 10'. Buffing Time : 30' after cooling.**



12' at 1 mt.

F) TOOLS CLEANING:

*** Use thinner for polyurethanes**

G) RECOATING :

Technical indications and advices are based on our own experiences. We assure the perfect quality of products. However, being the utilization out of our control, we assume no responsibility on the results obtained